


 KANEPACKAGE PHILIPPINE INC. No. 5 Ring Road LISP II, Brgy. La Mesa, Calamba City, Laguna Telephone No. (049) 545-7166 to 69 Fax No. (049) 545-6302	<h1>INVESTIGATION REPORT</h1>		
	Prepared By:	Check By:	Approved By:
	MHVITO QA-IE/ Prodn IE	N. CEPEDA/R.ALMARIO QA/ Prodn SV/MANAGER	R. MIRANDA KPLIMA ASST.VICE PRESIDENT
DATE:	231116		

5M REVIEW		DOCUMENT REVIEW					
MAN	No Changes	Affected Document:	Date Reviewed:	Disposition:		PIC:	Target Date:
MACHINE	No Changes	Procedure Manual	231116	With Revision	✓ No Revision	MH VITO	N/A
MATERIAL	No Changes	Work Instruction		With Revision	✓ No Revision	MH VITO	N/A
METHOD	No Changes	Process Flow		With Revision	✓ No Revision	MH VITO	N/A
ENVIRONMENT	No Changes	Forms		With Revision	✓ No Revision	MH VITO	N/A

I. PROBLEM DESCRIPTION

1.1. ISSUE:	
	PEEL OFF
1.2 DETAIL	
PART CODE:	5161818-00
PART NAME:	LINUS FAL AMERICA
1.3. BACKGROUND:	
PICTURE 	DETAILS: > PLAN QTY: 199 EA > REJECT QTY: 45 EA > REJECT PERCENTAGE: 22.61%

II. IMMEDIATE ACTION


ACTION ITEMS	Target Date:	Person In-charge
Cleaning of glue roller	231116	PRODUCTION

III. CAUSE ANALYSIS:

WHY 1:	Why Peel Off occurred in LINUS item? The panels has glue stain on the board prior to die cut.
WHY 2:	Why Glue stain occurred at boards? The scrap left on the glue roller that spill on boards
WHY 3	Why they have scrap on the glue roller? The boards used has small trimmings of fiber prior issuance.
WHY 4:	Why small trimming of fiber occurred? Raw material issued by the supplier has fiber.
WHY 5:	-

IV. ACTION PLAN:

V. EVIDENCES:

1	Conduct Orientation regarding to the issue of Peel Off on the item 5161818-00 Linus Fal America		231116
2	Feedback to supplier the scrap issue		